### [2-A-02] Development of an Elastic-Plastic Eulerian Solver for High-Speed Deformations with the Johnson-Cook Material Model

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### Lecture outline



- 2 Our code Athena-RFX++
- 3 Model equations for Elastic-plastic deformation
	- **•** Elastic state equations
	- **•** Plastic state
	- Radial remapping algorithm

### 4 Examples

- Collapse of <sup>a</sup> 2D beryllium shell
- **o** Taylor rod impact
- **•** Copper jet





Picture: car crash test from https://www.globalncap.org/

# (Combustion AND Energy Lab (CANDEL)) Elastic-Plastic Eulerian Solver International ICCFD12 3/28 Introduction

- Elastic-plastic deformations arise when strong external forces are acting on the surfaces of elastic-plastic materials for example during high-speed impact or penetration events.
- These problems can be described by a set of hyperbolic equations that are similar to the compressible Euler equations for fluids.
- During the impact, the body is deforming; hence, its boundary is moving, which leads to <sup>a</sup> free-surface problem.
- The material can evolve from elastic to plastic state and vice versa. Hence, criterion for this transition should be applied.
- In the elastic regime, two types of waves exist acoustic waves and transverse shear waves. In the plastic regime, only acoustic waves exist.
- $\bullet$  Based on the open-source astrophysical code Athena $++$
- **•** Fully compressible flow solver
- **High-order Godunov method**
- **Euler or Navier-Stokes equations**
- Heat and mass transfer diffusive processes and scalar advection
- **Static and Adaptive Mesh Refinement (AMR)**
- **•** Excellent parallel scalability
- . In-house developed numerical capabilities Immersed boundary method for complex geometries and Level-set with Ghost fluid method for deforming bodies.

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Wilkins model equations for Elastic-plastic deformation

• In the elastic state the model equations are  $[W^+63]$ :

$$
\frac{\partial \rho}{\partial t} + \nabla (\rho \vec{u}) = 0
$$
\n
$$
\frac{\partial \rho \vec{u}}{\partial t} + \nabla (\rho \vec{u} \otimes \vec{u} - \sigma) = 0
$$
\n
$$
\frac{\partial \rho E}{\partial t} + \nabla (\rho E \vec{u} - \sigma \cdot \vec{u}) = 0
$$
\n
$$
\frac{\partial \rho S}{\partial t} + \nabla (\rho S \vec{u}) = 2\rho G \left( D - \frac{1}{3} Tr(D)I \right)
$$

- where  $\sigma = S p\prime$  is Cauchy stress tensor,  $D$  is the strain tensor,  $S$  is the deviatoric stress, G is the shear modulus.
- The total energy is given by  $E=e+\dfrac{1}{2}\left|\overrightarrow{u}\right|^2$  where  $e$  is the internal energy. Here, we consider the Mie-Grüneisen EOS:  $p = \rho_0 a_0^2 f(\rho) + \rho_0 \Gamma_0 e$

• For the elastic state, the acoustic speed of sound is given by

$$
c_a = \sqrt{a^2 + \frac{4}{3} \frac{G}{\rho}}
$$

where

$$
a^2 = a_0^2 \rho_0 \frac{df}{d\rho} + \frac{\rho \rho_0}{\rho^2} \Gamma_0
$$

The speed of the slow shear wave is

$$
c_s=\sqrt{\tfrac{G}{\rho}}
$$



• In the plastic state, the equation for the stress tensor is given by

$$
\frac{\partial \rho S}{\partial t} + \nabla (\rho S \overrightarrow{u}) = 2\rho G \left( D - \frac{1}{3} tr(D) I - D_{\rho} \right)
$$

where  $D_{\boldsymbol{\rho}}$  is the plastic strain tensor given by

$$
D_p = -\frac{S}{\|S\|}A\tag{1}
$$

where  $\varLambda$  is a constant.

 $\Vert S \Vert = \sqrt{\frac{2}{3}}\, \Vert S_{\bm{e}} \Vert = \sqrt{\frac{2}{3}} \sigma_{\mathcal{Y}}\left(\right.$  $\varepsilon_{\bm p}, \frac{d\varepsilon_{\bm p}}{dt}, \, {\mathcal T} \biggr)$ where  $\varepsilon_{\bm p}$  is the plastic strain,  $\bm{\mathcal{T}}$  is the temperature,  $\sigma_{\mathbf y}$  is the yield stress, in Johnson-Cook material model given by

$$
\sigma_{y} = \left(A + B\varepsilon_{p}^{n}\right)\left(1 + C \ln \frac{d\varepsilon_{p}}{dt}\right)\left(1 - \left(\frac{T - T_{r}}{T_{m} - T_{r}}\right)^{m}\right)
$$

where A, B, C are constants,  $\mathcal{T}_r$  is a reference temperature and  $\mathcal{T}_m$  is the melting temperature.

We also need to solve equations for the temperature and the plastic strain:

$$
\frac{\partial \varepsilon_{\mathbf{p}}}{\partial t} + \overrightarrow{u} \nabla \varepsilon_{\mathbf{p}} = \Lambda \tag{2}
$$

$$
\frac{\partial T}{\partial t} + \overrightarrow{u} \nabla T = \alpha \nabla^2 T + \frac{\eta \left\| S \right\|}{\rho C_{\rho}} \Lambda \tag{3}
$$

The transition between elastic and plastic states (von Mises criterion) occurs when

$$
\|S_e\| \geq \sigma_y \left(\varepsilon_p, \frac{d\varepsilon_p}{dt}, \mathcal{T}\right)
$$

Once the material is at plastic state, we need to ensure that  $\| \mathcal{S}_{\bm{e}} \| = \sigma_{\mathsf{y}}.$  This procedure is called radial remapping.



- The transition from elastic to plastic states is splitted to an elastic predictor step (with  $D_\rho=0)$  and a plastic correction step.
- In the plastic correction step, the equation for the deviatoric stress, is given by

$$
\frac{dS}{dt} = -2GD_p. \tag{4}
$$

At the end of the plastic correction step  $\left\| {S_{e}^{n + 1} } \right\|$ e  $\| = \sigma_y^{n+1}$ y . • Using the relation  $\triangle\varepsilon_{\bm p}\approx A\triangle t$ , integrating (4) for one time step with  $S(0) = S^{tr}$  yields

$$
S^{n+1} = S^{tr} - 2G \frac{\Lambda S^{tr}}{\|S^{tr}\|} \triangle t = S^{tr} - 2G \frac{S^{tr}}{\|S^{tr}\|} \triangle \varepsilon_p \tag{5}
$$

Hence,

$$
\left\|S_e^{(n+1)}\right\| = \sigma_y^{n+1}\left(\varepsilon_p + \Delta\varepsilon_p, \frac{\Delta\varepsilon_p}{\Delta t}, \mathcal{T} + \Delta\mathcal{T}\right) \tag{6}
$$

where

$$
\Delta T = \frac{\eta}{\rho C_p} \left\| S \right\| \Delta \varepsilon_p
$$

and the approximation  $\dot{\varepsilon}_{\bm p} \approx \frac{\Delta\varepsilon_{\bm p}}{\Delta t}$  is used.

- Equation (6) is a nonlinear equation for  $\Delta\varepsilon_{p}$  that can be solved iteratively, for instance, via the Newton-Raphson method.
- After  $\Delta\varepsilon_{\bm p}$  is evaluated, the new temperature, stress tensor, and plastic strain can be evaluated.

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- With the purpose of avoiding the need of solving <sup>a</sup> non-linear algebraic equation, we propose <sup>a</sup> different approach
- We consider the splitting between the elastic predictor and the plastic corrector as <sup>a</sup> true operator splitting where the plastic step with constrainn  $\|S\| = \sqrt{\frac{2}{3}}\sigma_{\mathsf y}$  represents a differential-algebraic equation (DAE) problem that has to be solved where the DAE for  $\varepsilon_p$  is given by

$$
F(S, \varepsilon_p, \dot{\varepsilon}_p, T) = ||S|| - \sqrt{\frac{2}{3}} \sigma_y(\varepsilon_p, \dot{\varepsilon}_p, T) = 0 \tag{7}
$$

Coupled to the equations for S, T and  $\varepsilon_p$ .

A first-order temporal approximation of Eq. (7) is:

$$
||S_e^{n+1}|| = \sigma_y^{n+1} \approx \sigma_y^{tr} + h\Delta\varepsilon_p - \frac{\partial \sigma_y}{\partial \dot{\varepsilon}_p} \dot{\varepsilon}_p^n
$$
(8)

where

$$
h \equiv \frac{d\sigma_y}{d\varepsilon_p} + \frac{\partial \sigma_y}{\partial T} \frac{dT}{d\varepsilon_p} + \frac{\partial \sigma_y}{\partial \dot{\varepsilon}_p} \frac{1}{\Delta t}
$$

• Using the following approximations

$$
\Delta \varepsilon_p = \varepsilon^{(n+1)} - \varepsilon^{(n)} = \varepsilon_p \Delta t
$$

and

$$
\Delta \dot{\varepsilon}_p = \dot{\varepsilon}_p^{n+1} - \dot{\varepsilon}_p^n = \frac{\Delta \varepsilon_p}{\Delta t} - \dot{\varepsilon}_p^n
$$

and substitution of  $\mathcal{S}^{n+1}$  from Eq.  $(5)$  into Eq.  $(8)$  including some algebraic steps yields an equation for  $\Delta \varepsilon_{p}$ :

$$
\Delta\varepsilon_{p} = \sqrt{\frac{2}{3}} \frac{\|S^{tr}\| - \sqrt{\frac{2}{3}} \left(\sigma_{y} - \frac{\partial \sigma_{y}}{\partial \dot{\varepsilon}_{p}} \dot{\varepsilon}_{p}^{n}\right)}{2G\left(1 + \frac{h}{3G}\right)}
$$

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- We suggest <sup>a</sup> simplified zero-dimensional model for convergence and order of accuracy tests of our newly proposed algorithm for time splitting between the elastic and plastic state.
- $\bullet$  In the elastic step, we solve for scalar stress S, temperature, and plastic strain, the equations with constant strain rate, D:

$$
\frac{dS}{dt} = 2GD
$$

$$
\frac{dT}{dt} = 0
$$

$$
\frac{d\varepsilon_p}{dt} = 0.
$$

• The simplified plastic transition condition is given by

$$
S\geqslant \sigma_y\left(\varepsilon_p,\frac{d\varepsilon_p}{dt},\,\mathcal{T}\right).
$$

Comparison of our numerical simulations of the simplified 0D model against experimental data (cross marks) from [JC85].





Elastic-Plastic Eulerian Solver

# **Examples**



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## Collapse of a 2D beryllium shell

- . 2D beryllium shell with inner and outer radii of 0.08 and 0.1 m, respectively, and initial radial velocity  $u_r = -147.1 \frac{1}{r}$ .
- We compare our numerical results against a novel semi-analytical solution



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## Taylor rod impact

- Cylindrical bar impacts <sup>a</sup> rigid wall with an initial velocity.
- Typically used for experimentally evaluating strength properties of materials.
- In the following examples, we compare our numerical simulations to experimental results from Konokman et al. $(2011)$  [KCK11].
- We consider results for aluminum (6061-T6) made bar with initial radius and length of 4.85 mm and 30 mm respectively.
- Johnson-Cook parameters from [LKL01]



 $250$  m/sec

275 m/sec 288 m/sec



Photographs, experiment (Konokman et al. (2011))

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### Taylor rod impact

In the following figures, black dots are experimental points at final time from Konokman et al. (2011).



- In this problem, a copper jet is initiated by a shock wave that impacts <sup>a</sup> hemispherical groove.
- The elastic-plastic deforming material is conjugated with the surroundings air flow.
- Jet velocity and radius are influenced by the radius of the hemispherical groove.
- We consider four radii dimensions and compare our results against experimental data from Mali <sup>1973</sup> [Mal73] and computational results from Wallis et al. (2021) [WBN21].



Inflow condition

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# Copper jet

Athena-RFX++



Photographs, experiment (Mali 1973)

#### 12 µsec 16 µsec 20 µsec 8 µsec





# Copper jet



 $^1$ Definition of  $Re$  can be found in Mali, 1973 (Combustion AND Energy Lab (CANDEL)) Elastic-Plastic Eulerian Solver ICCFD12 25/28 Conclusion

- We developed <sup>a</sup> new 2D two-materials solver for the interaction of gas flow with elastic-plastic deformations of solid bodies.
- The new solver uses non-iterative procedure for elastic to plastic transition.
- We demonstrated the new solver capabilities by solving three benchmark problems and compared the solutions to reference and analytical solutions from the literature.
- Future work to do:
	- 1 Visco-elastic-plastic model
	- 2 Inclusion of penetration problems
	- 3 High-order temporal accuracy.

# Thank you for your attention!

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