[2-A-02] Development of an Elastic-Plastic Eulerian Solver for High-Speed Deformations with the Johnson-Cook Material Model

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Keywords: Elastic-Plastic flow eulerian solver, Ghost fluid method, multi-material, level-set method, conjugate fluid-elastic-plastic



Development of an Elastic-Plastic Eulerian Solver for High-Speed Deformations with the Johnson-Cook Material Model

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Twelfth International Conference on Computational Fluid Dynamics (ICCFD12), July 2024

(Combustion AND Energy Lab (CANDEL))	Elastic-Plastic Eulerian Solver	ICCFD12	1 / 28
Lecture outline			



2 Our code Athena-RFX++



- Elastic state equations
- Plastic state
- Radial remapping algorithm

4 Examples

- Collapse of a 2D beryllium shell
- Taylor rod impact
- Copper jet





Picture: car crash test from https://www.globalncap.org/

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- Elastic-plastic deformations arise when strong external forces are acting on the surfaces of elastic-plastic materials for example during high-speed impact or penetration events.
- These problems can be described by a set of hyperbolic equations that are similar to the compressible Euler equations for fluids.
- During the impact, the body is deforming; hence, its boundary is moving, which leads to a free-surface problem.
- The material can evolve from elastic to plastic state and vice versa. Hence, criterion for this transition should be applied.
- In the elastic regime, two types of waves exist acoustic waves and transverse shear waves. In the plastic regime, only acoustic waves exist.

- Based on the open-source astrophysical code Athena++
- Fully compressible flow solver
- High-order Godunov method
- Euler or Navier-Stokes equations
- Heat and mass transfer diffusive processes and scalar advection
- Static and Adaptive Mesh Refinement (AMR)
- Excellent parallel scalability
- In-house developed numerical capabilities Immersed boundary method for complex geometries and Level-set with Ghost fluid method for deforming bodies.

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• In the elastic state the model equations are $[W^+63]$:

$$\begin{aligned} \frac{\partial \rho}{\partial t} + \nabla \left(\rho \overrightarrow{u} \right) &= 0\\ \frac{\partial \rho \overrightarrow{u}}{\partial t} + \nabla \left(\rho \overrightarrow{u} \otimes \overrightarrow{u} - \sigma \right) &= 0\\ \frac{\partial \rho E}{\partial t} + \nabla \left(\rho E \overrightarrow{u} - \sigma \cdot \overrightarrow{u} \right) &= 0\\ \frac{\partial \rho S}{\partial t} + \nabla \left(\rho S \overrightarrow{u} \right) &= 2\rho G \left(D - \frac{1}{3} Tr(D) I \right) \end{aligned}$$

- where $\sigma = S pI$ is Cauchy stress tensor, D is the strain tensor, S is the deviatoric stress, G is the shear modulus.
- The total energy is given by $E = e + \frac{1}{2} |\overrightarrow{u}|^2$ where *e* is the internal energy. Here, we consider the Mie-Grüneisen EOS: $p = \rho_0 a_0^2 f(\rho) + \rho_0 \Gamma_0 e$

• For the elastic state, the acoustic speed of sound is given by

$$c_{a} = \sqrt{a^{2} + \frac{4}{3}\frac{G}{\rho}}$$

where

$$a^2=a_0^2
ho_0rac{df}{d
ho}+rac{p
ho_0}{
ho^2}\Gamma_0$$

The speed of the slow shear wave is

$$c_s = \sqrt{rac{G}{
ho}}$$

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Plastic state			

• In the plastic state, the equation for the stress tensor is given by

$$\frac{\partial \rho S}{\partial t} + \nabla \left(\rho S \overrightarrow{u} \right) = 2\rho G \left(D - \frac{1}{3} tr(D) I - D_p \right)$$

where D_p is the plastic strain tensor given by

$$D_{p} = -\frac{S}{\|S\|}\Lambda\tag{1}$$

where Λ is a constant.

• $||S|| = \sqrt{\frac{2}{3}} ||S_e|| = \sqrt{\frac{2}{3}} \sigma_y \left(\varepsilon_p, \frac{d\varepsilon_p}{dt}, T\right)$ where ε_p is the plastic strain, T is the temperature, σ_y is the yield stress, in Johnson-Cook material model given by

$$\sigma_{y} = \left(A + B\varepsilon_{p}^{n}\right) \left(1 + C \ln \frac{d\varepsilon_{p}}{dt}\right) \left(1 - \left(\frac{T - T_{r}}{T_{m} - T_{r}}\right)^{m}\right)$$

where A, B, C are constants, T_r is a reference temperature and T_m is the melting temperature.

• We also need to solve equations for the temperature and the plastic strain:

$$\frac{\partial \varepsilon_{p}}{\partial t} + \vec{u} \nabla \varepsilon_{p} = \Lambda$$
(2)

$$\frac{\partial T}{\partial t} + \overrightarrow{u} \nabla T = \alpha \nabla^2 T + \frac{\eta \|S\|}{\rho C_p} \Lambda$$
(3)

• The transition between elastic and plastic states (von Mises criterion) occurs when

$$\|S_e\| \ge \sigma_y\left(\varepsilon_p, \frac{d\varepsilon_p}{dt}, T\right)$$

• Once the material is at plastic state, we need to ensure that $||S_e|| = \sigma_y$. This procedure is called radial remapping.



- The transition from elastic to plastic states is splitted to an elastic predictor step (with $D_p = 0$) and a plastic correction step.
- In the plastic correction step, the equation for the deviatoric stress, is given by

$$\frac{dS}{dt} = -2GD_p.$$
 (4)

• At the end of the plastic correction step $||S_e^{n+1}|| = \sigma_y^{n+1}$.

• Using the relation $\triangle \varepsilon_p \approx A \triangle t$, integrating (4) for one time step with $S(0) = S^{tr}$ yields

$$S^{n+1} = S^{tr} - 2G \frac{\Lambda S^{tr}}{\|S^{tr}\|} \triangle t = S^{tr} - 2G \frac{S^{tr}}{\|S^{tr}\|} \triangle \varepsilon_p$$
(5)

Hence,

$$\left\|S_{e}^{(n+1)}\right\| = \sigma_{y}^{n+1}\left(\varepsilon_{p} + \Delta\varepsilon_{p}, \frac{\Delta\varepsilon_{p}}{\Delta t}, T + \Delta T\right)$$
(6)

where

$$\Delta T = \frac{\eta}{\rho C_{p}} \left\| S \right\| \Delta \varepsilon_{p}$$

and the approximation $\dot{\varepsilon}_{p} \approx \frac{\Delta \varepsilon_{p}}{\Delta t}$ is used.

- Equation (6) is a nonlinear equation for $\Delta \varepsilon_p$ that can be solved iteratively, for instance, via the Newton-Raphson method.
- After $\Delta \varepsilon_p$ is evaluated, the new temperature, stress tensor, and plastic strain can be evaluated.

- With the purpose of avoiding the need of solving a non-linear algebraic equation, we propose a different approach
- We consider the splitting between the elastic predictor and the plastic corrector as a true operator splitting where the plastic step with constrain $||S|| = \sqrt{\frac{2}{3}}\sigma_y$ represents a differential-algebraic equation (DAE) problem that has to be solved where the DAE for ε_p is given by

$$F(S,\varepsilon_p,\dot{\varepsilon}_p,T) = \|S\| - \sqrt{\frac{2}{3}}\sigma_y(\varepsilon_p,\dot{\varepsilon}_p,T) = 0$$
(7)

Coupled to the equations for S, T and ε_p .

• A first-order temporal approximation of Eq. (7) is:

$$\left\|S_{e}^{n+1}\right\| = \sigma_{y}^{n+1} \approx \sigma_{y}^{tr} + h\Delta\varepsilon_{p} - \frac{\partial\sigma_{y}}{\partial\dot{\varepsilon}_{p}}\dot{\varepsilon}_{p}^{n}$$
(8)

where

$$h \equiv \frac{d\sigma_y}{d\varepsilon_p} + \frac{\partial\sigma_y}{\partial T}\frac{dT}{d\varepsilon_p} + \frac{\partial\sigma_y}{\partial\dot{\varepsilon}_p}\frac{1}{\Delta t}$$

• Using the following approximations

$$\Delta \varepsilon_{p} = \varepsilon^{(n+1)} - \varepsilon^{(n)} = \dot{\varepsilon}_{p} \Delta t$$

and

$$\Delta \dot{\varepsilon}_{p} = \dot{\varepsilon}_{p}^{n+1} - \dot{\varepsilon}_{p}^{n} = \frac{\Delta \varepsilon_{p}}{\Delta t} - \dot{\varepsilon}_{p}^{n}$$

and substitution of S^{n+1} from Eq. (5) into Eq. (8) including some algebraic steps yields an equation for $\Delta \varepsilon_p$:

$$\Delta \varepsilon_{p} = \sqrt{\frac{2}{3}} \frac{\|S^{tr}\| - \sqrt{\frac{2}{3}} \left(\sigma_{y} - \frac{\partial \sigma_{y}}{\partial \dot{\varepsilon}_{p}} \dot{\varepsilon}_{p}^{n}\right)}{2G \left(1 + \frac{h}{3G}\right)}$$



- We suggest a simplified zero-dimensional model for convergence and order of accuracy tests of our newly proposed algorithm for time splitting between the elastic and plastic state.
- In the elastic step, we solve for scalar stress *S*, temperature, and plastic strain, the equations with constant strain rate, *D*:

$$\frac{dS}{dt} = 2GD$$
$$\frac{dT}{dt} = 0$$
$$\frac{d\varepsilon_p}{dt} = 0.$$

• The simplified plastic transition condition is given by

$$S \geqslant \sigma_y\left(\varepsilon_p, \frac{d\varepsilon_p}{dt}, T\right).$$

Elastic-Plastic Eulerian Solver

Comparison of our numerical simulations of the simplified 0D model against experimental data (cross marks) from [JC85].





Elastic-Plastic Eulerian Solver

Examples

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17 / 28

Collapse of a 2D beryllium shell

- 2D beryllium shell with inner and outer radii of 0.08 and 0.1 m, respectively, and initial radial velocity $u_r = -147.1\frac{1}{r}$.
- We compare our numerical results against a novel semi-analytical solution



Taylor rod impact

- Cylindrical bar impacts a rigid wall with an initial velocity.
- Typically used for experimentally evaluating strength properties of materials.
- In the following examples, we compare our numerical simulations to experimental results from Konokman et al. (2011) [KÇK11].
- We consider results for aluminum (6061-T6) made bar with initial radius and length of 4.85 mm and 30 mm respectively.
- Johnson-Cook parameters from [LKL01]



250 m/sec 27

275 m/sec 288 m/sec



Photographs, experiment (Konokman et al. (2011))



In the following figures, black dots are experimental points at final time from Konokman et al. (2011).



- In this problem, a copper jet is initiated by a shock wave that impacts a hemispherical groove.
- The elastic-plastic deforming material is conjugated with the surroundings air flow.
- Jet velocity and radius are influenced by the radius of the hemispherical groove.
- We consider four radii dimensions and compare our results against experimental data from Mali 1973 [Mal73] and computational results from Wallis et al. (2021) [WBN21].



Inflow condition

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ICCFD12

22 / 28

Copper jet

Athena-RFX++



Photographs, experiment (Mali 1973)

8 µsec 12 µsec 16 µsec 20 µsec

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Copper jet			



Copper jet





- We developed a new 2D two-materials solver for the interaction of gas flow with elastic-plastic deformations of solid bodies.
- The new solver uses non-iterative procedure for elastic to plastic transition.
- We demonstrated the new solver capabilities by solving three benchmark problems and compared the solutions to reference and analytical solutions from the literature.
- Future work to do:
 - Visco-elastic-plastic model
 - Inclusion of penetration problems
 - High-order temporal accuracy.

Thank you for your attention!

¹We would like to thank the Israel Innovation Authority and MAFAT for funding this research.

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